1 2 3 4

THIS SHEET IS UP TO DATE CORRESPONDING TO CHECK PRINT								
LET	DATE	BY	LET	DATE	BY	LET	DATE	BY
T	6-30-37							
U	8-24-37							
V	10-8-37							
W	1-21-38	"						
X	1-24-38							

C.O. 7911 — Y — ADDED NOTE AT VIEW "A" — 1-5-39

JIG — 71.901 ±.005

28B1040 - FITTING INSTALL. (REF.)

1.380 ±.005 (REF.)

28B1050 - FITTING - INSTALL. (REF.)

1.3174 (REF.) ±.005

VIEW "A"

28B1483-2 & -3 MUST FIT SNUGGLY AGAINST FITTING - BOTH ENDS

28B1480 - L.H.
28B1480-1 R.H.

28B1492-2

28B1491-2
28B1491-3

28B1491-4
28B1490

28B1491-5
28B1491-6

28B1492-3

AN442-D4

AN442-D6 AT END OF 28B1491 & 28B1492

28B1483-2-L.H.
28B1483-3-R.H.

28B1489-2
28B1489-3

RIVET 28B1489-7 TO 28B1483-2 & -3 WITH AN442-D3 BEFORE ASSEM. 28B1489-2

28B1483-4
28B1483-5

28B1156 L.H.
28B1156-1 R.H.

28B1485

28B1489-4
28B1489-5

28B1489-6
28B1489-7

13

RIVET 28B1489-4 & -6 TO 28B1483-2 & -3 WITH AN442-D3 BEFORE INSTALLING 28B1489-5 & -7

-24

28B1496

AN442-D4

28B075

28B1488

28B1495

Q4305-D4

℄ BLKHD. #4

28B1484

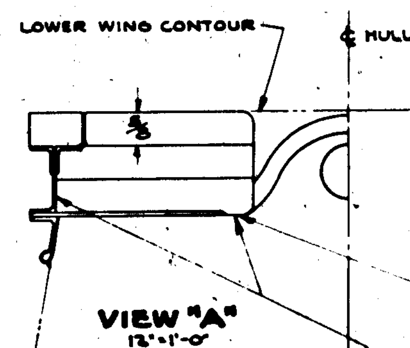
28B1486

28B1144-1 R.H.

Q4305-D4

Q4305-D4 1½ SPACING

℄ BLKHD. #4



(-29) 3/8 × 1½ × APPROX. 4 6 PIECES PER SHIP MAKE FROM 28B1005-12 CEMENT RUBBER TOGETHER AND TO METAL PARTS WITH BOSTICK CEMENT #292 ON RUBBER & #421 ON METAL.

FIT RUBBER TO BLKHD. BEFORE CENTER SECTION IS INSTALLED.

(Y) NOTE: SEAL ALL OPENINGS AROUND SPONGE RUBBER FILLERS, 28B1005-29 AT TOP OF BULKH'D. #4 WITH DUM-DUM OR ZINC CHROMATE COMPOUND #1

SHEET #2
OF 2 SHEETS

NOTE - FOR BILL OF MATERIAL & SECTIONS SEE SHEET #1

H 70

MODEL	NEXT ASSY
PBY-5B	28B5025
PBY-5	
PBY-5A	28B5005
PBY-4	28B1000
PBY-3	28B1000
PBY-2	28B1000
PBY-1	28B1000

G.N. — MODEL — NEXT ASSY — REQ. — STD PARTS — REQ. (LH, RH) — PART NO. — REQ. (LH, RH)
REQUIREMENTS FOR AIRPLANE — MAT. — PARTS LIST FOR ASSY.

REPLACES
REPLACED BY
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± 1/32
[redacted]

APPROVED 6-26-37 DATE
CALC. WT. — ACT. WT.
SCALE 6" = 1'-0"
AC
NAVY NOTED —
MATERIAL
NOTED — SPEC.
NOTED — HEAT TREAT
NOTED — FINISH
DRAFT — CHECK — EXAM. — ENG.
B.I.O.

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.
STAMP PT. No. WHERE SHOWN

NAME: SUPERSTRUCTURE INST.-HULL
OPP. HAND
SIZE J — 28B1005
SHEET #2